

Design Project - SIE 2024



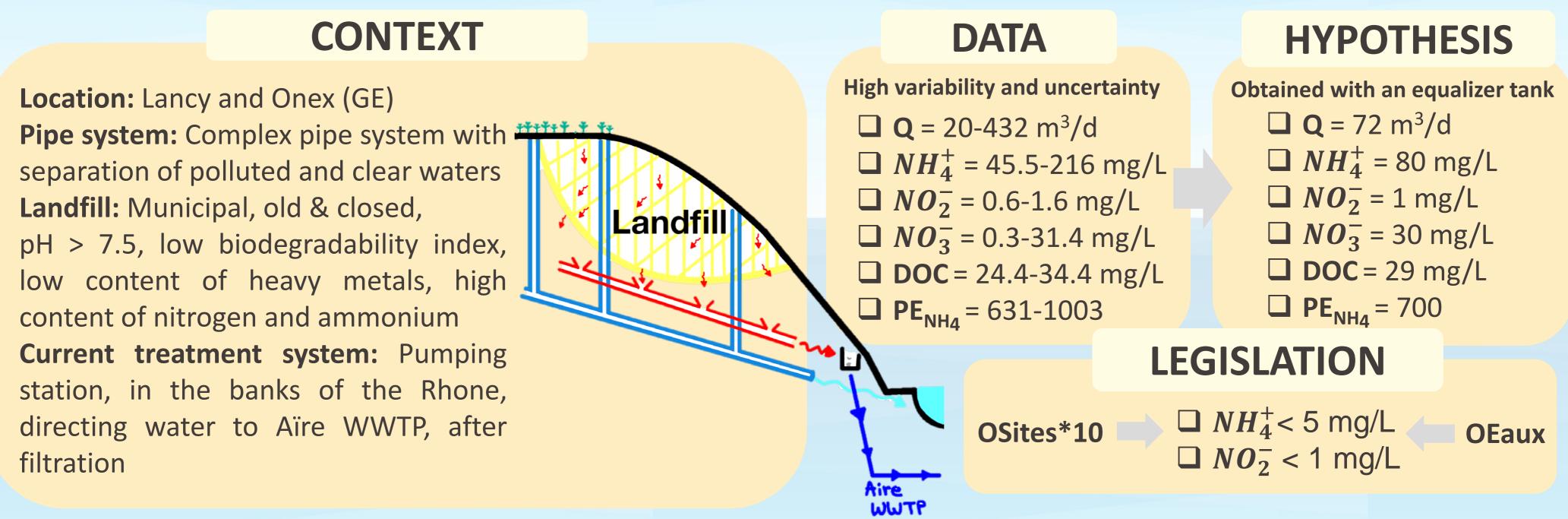
Systèmes de pompage - Ingénierie - Installations

Optimisation des traitements de lixiviat

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"EVALUATE THE MOST ECONOMICALLY EFFICIENT AND PASSIVE TREATMENT METHODS ON-SITE FOR THE GRANDES-COMMUNES LANDFILL LEACHATE"



DATA

- Technical reportsMonitoring
- campaigns
- ☐ Leachate analysis

ANALYSIS

- ☐ Literature review ☐ Detailed evaluation
 - of Stripping, Struvite precipitation, Reed beds, SBR
 - Anammox, MBBR Anammox.

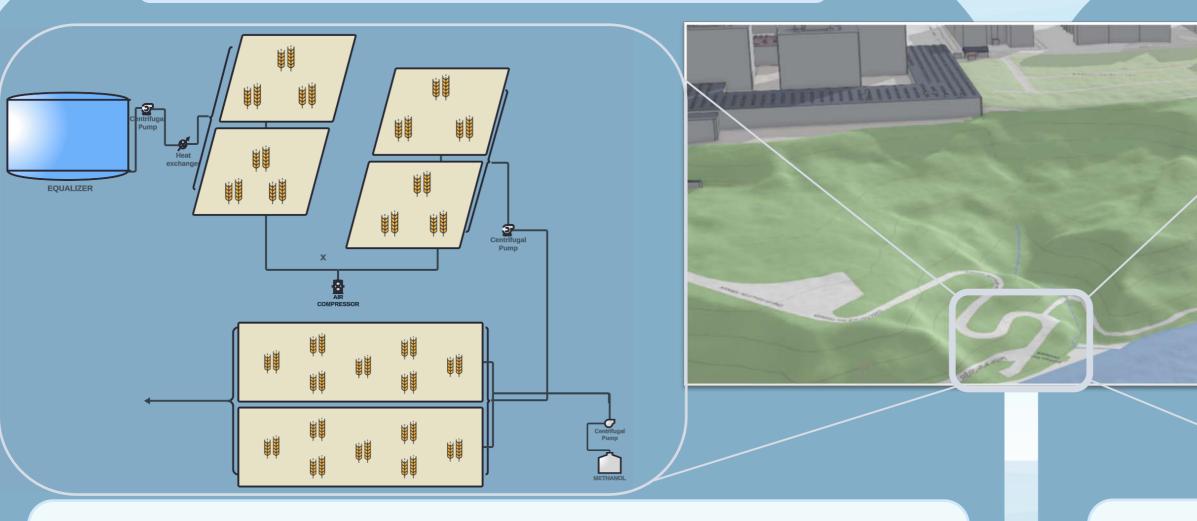
CRITERIA

- ☐ Nitrogen recovery/removal
- ☐ Economic costs
- ☐ Efficiency
- ☐ Area required
- System passivity
- Consumables

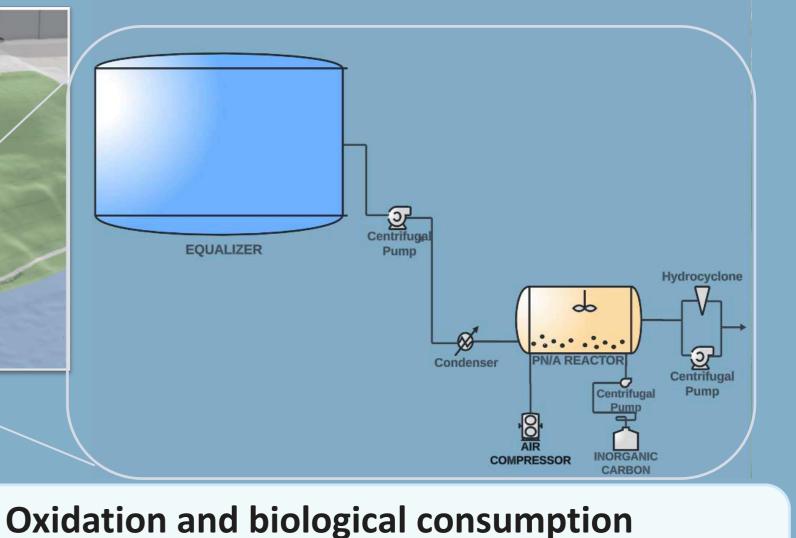
PROPOSAL

- ☐ Aerated reed beds
- ☐ SBR Anammox

AERATED REED BEDS



SBR ANAMMOX



Volatilization, adsorption and uptake

 $NH_4^+ + 2O_2 \rightarrow NO_3^- + H_2O + 2H^+$ $6NO_3^- + 5CH_3OH + CO_2 \rightarrow 3N_2 + 6HCO_3^- + 2H^+$

Proposed design and economic analysis

- ☐ Area required: 735-2345 m²
- ☐ Power consumption: > 0.62 MWh/y
 - \Box Chemicals: > 4.5 t/y (CH₃OH)
- **☐ Maintenance and control:** 172 h/y
 - ☐ Investment costs: 2.5-4.5 MCHF
 - ☐ Running costs: > 70′000 CHF/y

Proposed design and economic analysis

 $NH_4^+ + 0.75 O_2 + HCO_3^- \rightarrow 0.5 NO_2^- + 0.5NH_4^+ + CO_2 + 1.5 H_2O_3^-$

 $NH_4^+ + 1.32 NO_2^- \rightarrow 1.02 N_2 + 0.26 NO_3^-$

- ☐ Area required: 270 m²
- ☐ Power consumption: > 0.78 MWh/y
 - \Box Chemicals: > 7.3 t/y (HCO_3^-)
- ☐ Maintenance and control: 2950 h/y
 - ☐ Investment costs: 2-3 MCHF
 - ☐ Running costs: > 400′000 CHF/y

DISCUSSION

Aerated reed beds is the best option available in the market for the treatment of the Grandes-Communes leachate. Indeed, little maintenance, low running costs and, thanks to aeration, ammonium removal efficiency higher than 90%. The only drawbacks are the large area needed and the uncertainty, during winter, concerning the low environmental temperatures. SBR Anammox is really promising because of the process adaptability and the lower area required. However, MBBR could be a better option for the nitrogen load considered.

CONCLUSIONS

Given the costs, uncertainty of data, starting time and ammonium load, the recommendation is to maintain the current pumping system.